Dart Aerospace Ltd. Friday, 10/12/2007 12:09:21 PM User: Chantal Lavoie **Process Sheet** Customer : CU-DAR001 Dart Helicopters Services **Drawing Name** : CLIP Job Number : 35150 **Estimate Number** : 12538 : D35461 P.O. Number **Part Number** S.O. No. : NA : 10/12/2007 **Drawing Number** : D3546 REV A This Issue Prsht Rev. **Project Number** : N/A : MA Type : SMALL /MED FAB First Issue **Drawing Revision Previous Run** Material **Due Date** : 10/19/2007 Qty: 20 Um: Written By Checked & Approved By Comment : Est Rey New Issue 06-09-27 JLM **Additional Product** Job Number: Seq. #: **Machine Or Operation:** Description: 1.0 M304S18GA 304/316 .050 Sheet Comment: Qty.: 0.2205 sf(s)/Unit Total: 4.4100 sf(s) 304 SS SHEET 18GA Batch: 100997 WATER JET 2.0 Comment: FLOW WATER JET 1-Cut as per Dwg D3546 B07-10-17 Dwg Rev:__ Prog Rev: 2-Deburr if necessary INSPECT PARTS AS THEY COME OFF MACHINE 3.0 QC2 1BON-10-17

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8

5.0

SECOND CHECK

BRAKE NC

Comment: SECOND CHECK

NC BRAKE



Comment: NC BRAKE

Form as per Dwg D3546

07/10/24

Each

Dart Aerospace Ltd

W/O:		WORK ORDER CHA	WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
Part No		PAR #: Fault Category:	NCR: Yes	No DQ	A: <u> </u>	Date:	PLOJA6		

QA: N/C Closed: ____ Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
	T	Description of NC	Description of NC Corrective Action Section B			Verification	Annroyal			
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspecto		
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NOTE: Date & initial all entries

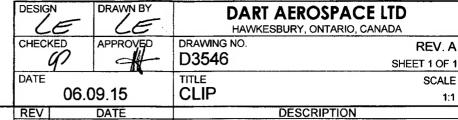
	ay, 10/12/2007 12:09:21 PM antal Lavoie	Process Sheet	
Customer:	CU-DAR001 Dart Helicopters Services	Drawing Name: CLIF)
Job Number:	35150	Part Number: D354	461
Job Number:			
Seq. #:	Machine Or Operation:	Descript	
6.0	QC5	INSPECT WORK TO CURRENT STE	courte
7.0	ent: INSPECT WORK TO CURRENT S POWDER COATING	POWDER COATING	Sr A/10/24 (X21)
		M105068	111111 212
Comme	ent: POWDER COATING Powder Coat White Gloss (Ref: 4.	3.5.1) as per QSI 005 4.3	m-6 07/10/25
8.0	QC3	INSPECT POWDER COAT/CHEMIC	AL CONVERSION
Comme	ent: INSPECT POWDER COAT/CHEN	IICAL CONVERSION	· 10 · 25 (x21)
9.0	PACKAGING 1	PACKAGING RESOURCE #1	
Comme	ent: PACKAGING RESOURCE #1 Identify and Stock Location:	A G	7/1/2e (21)
10.0	QC21	FINAL INSPECTION/W/O RELEASE	
Comme	ent: FINAL INSPECTION/W/O RELEA		D 07/10/26
Job Completion		i	W St. (0.26
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Dart Aerospace Ltd

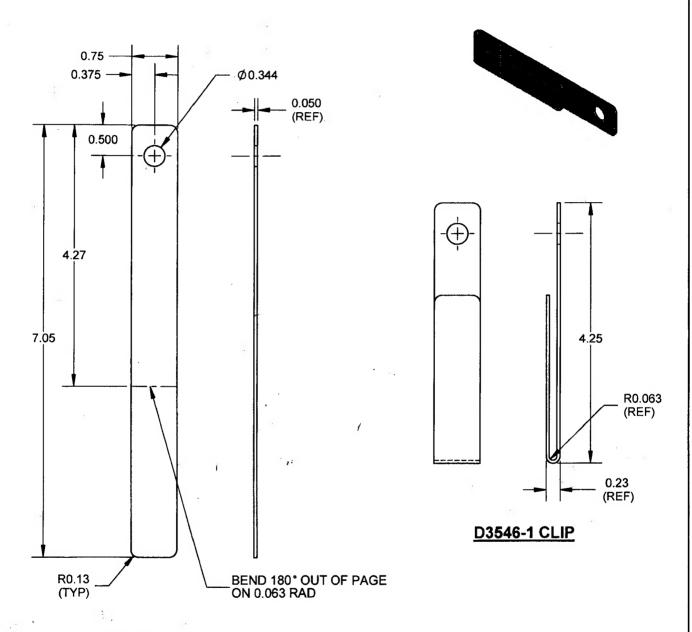
W/O:		WORK ORDER CHANGES								
DATE STEP							Date Qty		Approval QC Inspector	
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Part No	:		PAR #:	Fault Category:	NC	R: Yes	No DQ	A:	Date: _	
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WORK ORDER NON-CONFORMANCE (NCR)							
	Description of NC		Corrective Action Section B		Varification	Annessal	
STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspector
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	STEP	STEP Description of NC Section A	STEP Description of NC Section A Initial Chief Eng	STEP Description of NC Section A Initial Chief Eng Corrective Action Section B Initial Chief Eng Chief Eng	STEP Description of NC Section A Initial Chief Eng Chief	STEP Description of NC Section A Chief Eng Corrective Action Section B Initial Chief Eng Chie	STEP Description of NC Section A Description Section B Sign & Date Section C

NOTE: Date & initial all entries



06.09.15 NEW ISSUE Α



D3546-1F FLAT PATTERN

1) MATERIAL: 304/316 STAINLESS STEEL 0.050 THICK (REF. DART SPEC. M304S18GA) 2) FINISH: NONE

3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

5) BREAK ALL SHARP EDGES TO 0.010 MAX

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TART AEROSPACE LTD	Work Order:	35/50
Description: CLip	Part Number:	D3946-1
Inspection Dwg: D3546 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

- I Tototype	х	First Article	Prototype
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Draw Dimen	sion	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	
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Measured by:	rB.	Audited by:	5	Prototype Approval:	. / .
Date:	07-10-17	Date:	Alul17	Date:	MA

Rev	Boto	Characteristics		
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A		New Issue	morroed by	Approved
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